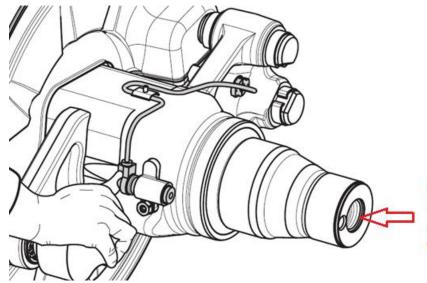


## **TECHNICAL BULLETIN**

## **ECO PLUS 2 M32 x 2 THREAD**

## **ISSUE 23-01**

The thread in the axle stub for Eco Plus II axles is a formed thread. As such, a thread tap cannot be applied to repair severe thread damage. In cases where the axle bolt proves difficult to engage with the starting threads, an M32 x 2 thread tap may be used to remove thread debris preventing engagement from the starting 2-3 threads only. The remaining threads must not be tapped.



Repair using a M32 x 2 tap is only permitted to be attempted on the first 2-3 threads in the axle bolt hole

